## What is claimed is:

1. A shoulder dislo	cation acute-phase	e immobilization	orthosis	comprising
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- a support frame 1 integrally formed of a lightweight hard thick-plated material, with a width approximately greater than that of the forearm, comprising: a curved portion 3 which follows the shape of the abdominal part of a body and an arm supporting side face 5 of approximately the forearm length, which is integrally extended forward from one end of the curved portion 3 via a bent portion 4 and is bent at an appointed angle;
- an arm supporting member(s) 6 for immobilizing the forearm, provided on the arm supporting side face 5 of said support frame 1; and
- a wrap-around belt 2 made of a flexible material having a width identical to that of said support frame 1, provided with a surface fastener 8 for fitting said support frame 1 to the trunk part of a body.
- 2. The shoulder dislocation acute-phase immobilization orthosis as set forth in Claim 1, wherein
  - said bent portion 4 can be plastically deformed by a bending force of both arms or more, and can change the angle of inclination of said arm support side face 5 within a prescribed angle range of -20°~30°.
  - 3. The shoulder dislocation acute-phase immobilization orthosis as set forth in Claim 1 or 2, wherein
  - said arm supporting member 6 can be detachably fixed to said arm supporting side face 5 via a surface fastener 8.

4. A shoulder dislocation acute-phase immobilization orthosis comprising:

a roughly triangular support block 10 formed of a lightweight hard synthetic resin material, with a width approximately greater than that of the forearm, comprising: a curved portion 3 which follows the shape of the abdominal part of a body; an arm supporting side face 5 of approximately the forearm length, which is extended forward from both ends of the curved portion 3 to create an angle of inclination within a range of 5°~10° outward from at least one flank side with respect to a surface extended forward in parallel with the flank; and an inclined front face 11 mated to said arm supporting side face 5 from the other flank side;

an arm supporting member 6 for immobilizing the forearm, provided on said arm supporting side face 5; and

a wrap-around belt 2 made of a flexible material having a width identical to that of said support block 10, provided with a surface fastener 8 for fitting said support block 10 to the trunk part of a body.

- 5. The shoulder dislocation acute-phase immobilization orthosis as set forth in Claim 4, wherein
- said arm supporting member 6 can be detachably fixed to said arm supporting side face 5 via a surface fastener 8.